

Work Order ID 80143

\*80143\*

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February-10-12 12:54:36 PM

Item ID: D139-799-021

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Baggage Compartment Trim Protector

Start Date: 2/10/12 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 2/10/12 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

F

100

0.00

\*100\*

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-021  
CHG001

Siz 102/13

For MLJ 12-2-10  
(4)

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

SP 12-02-13.

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

Siz 102/13

(4)

**Work Order ID 80143****\*80143\***

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February-10-12 12:54:36 PM

Item ID: D139-799-021

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Baggage Compartment Trim Protector

Start Date: 2/10/12 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 2/10/12 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            |  | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |  |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D139-799-021 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____  |                      |         |        |              |               |               |                  |                |
|                                | PPP rev: <u>Draft</u>                                  |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |  |                      |         |        |              |               |               |                  |                |
| QC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |  |                      |         |        |              |               |               |                  |                |

2/2/13

12/2/13

MF  
12-02-13

# Picklist Print

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Work Order ID: 80143

Parent Item: D139-799-021

Parent Item Name: Baggage Compartment Trim Protector

Start Date: 2/10/12

Required Date: 2/10/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.09.27 NEW ISSUE DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|  |  |              |    |  |  |     |      |         |   |      |  |  |  |
|--|--|--------------|----|--|--|-----|------|---------|---|------|--|--|--|
| S <sub>AM</sub> D4427-1<br>Scuff Plate |  | Manufactured | No |  |  | 110 | Each | 10.0000 | 2 | SP 8 |  |  |  |
|--|--|--------------|----|--|--|-----|------|---------|---|------|--|--|--|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

|        |    |  |
|--------|----|--|
| ST241A | 10 |  |
| 74315  | 10 |  |

|                                       |  |           |    |  |  |     |      |          |    |       |  |  |  |
|---------------------------------------|--|-----------|----|--|--|-----|------|----------|----|-------|--|--|--|
| S <sub>AM</sub> MS21075L3<br>Nutplate |  | Purchased | No |  |  | 110 | Each | 207.0000 | 10 | SP 40 |  |  |  |
|---------------------------------------|--|-----------|----|--|--|-----|------|----------|----|-------|--|--|--|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

|        |     |  |
|--------|-----|--|
| ST303  | 207 |  |
| 117677 | 12  |  |
| 120459 | 195 |  |

|                                       |  |           |    |  |  |     |      |          |    |       |  |  |  |
|---------------------------------------|--|-----------|----|--|--|-----|------|----------|----|-------|--|--|--|
| S <sub>AM</sub> MS27039-1-09<br>Screw |  | Purchased | No |  |  | 110 | Each | 455.0000 | 10 | SP 40 |  |  |  |
|---------------------------------------|--|-----------|----|--|--|-----|------|----------|----|-------|--|--|--|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

|        |     |  |
|--------|-----|--|
| FP002  | 161 |  |
| 18057  | 161 |  |
| ST291  | 294 |  |
| 111650 | 294 |  |

|   |  |           |    |  |  |     |      |            |    |       |  |  |  |
|---|--|-----------|----|--|--|-----|------|------------|----|-------|--|--|--|
| S <sub>AM</sub> NAS1149C0332R<br>Washer |  | Purchased | No |  |  | 110 | Each | 6,228.0000 | 10 | SP 40 |  |  |  |
|---|--|-----------|----|--|--|-----|------|------------|----|-------|--|--|--|

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

|        |      |  |
|--------|------|--|
| ST297  | 6228 |  |
| 118354 | 607  |  |
| 119736 | 621  |  |
| 120648 | 5000 |  |

## 5.0 PARTS LIST

| Qty<br>-011 | Qty<br>-012 | Qty<br>-015 | Qty<br>-017 | Qty<br>-019 | Qty<br>-021 | Qty<br>-025 | Part Number   | Description                              |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|--|
| X           |             |             |             |             |             |             | D139-799-011  | MAINTENANCE STEP KIT                     |
|             | X           |             |             |             |             |             | D139-799-012  | MAINTENANCE STEP KIT                     |
|             |             | X           |             |             |             |             | D139-799-015  | ENGINE WASH KIT                          |
|             |             |             | X           |             |             |             | D139-799-017  | CARGO FLOOR PROTECTOR KIT                |
|             |             |             |             | X           |             |             | D139-799-019  | CABIN FLOOR PROTECTOR KIT                |
|             |             |             |             |             | X           |             | D139-799-021  | CARGO COMPARTMENT<br>PROTECTIVE TRIM KIT |
|             |             |             |             |             |             | X           | D139-799-025  | CARGO COMPARTMENT<br>RAINGUTTER KIT      |
|             |             |             | 2           |             |             |             | D3580-1       | JOGGLE BRACKET                           |
|             |             |             | 2           | 8           |             |             | D3628-1       | CUPPED WASHER                            |
| 1           |             |             |             |             |             |             | D4092-041     | MAINTENANCE STEP ASSEMBLY                |
|             | 1           |             |             |             |             |             | D4092-042     | MAINTENANCE STEP ASSEMBLY                |
|             |             | 2           |             |             |             |             | D4121-1       | HOSE ASSEMBLY                            |
|             |             | 1           |             |             |             |             | D4121-3       | HOSE ASSEMBLY                            |
|             |             | 1           |             |             |             |             | D4121-5       | HOSE ASSEMBLY                            |
|             |             |             |             | 1           |             |             | D4130-1       | FWD CABIN FLOOR PROTECTOR                |
|             |             |             |             | 1           |             |             | D4130-3       | AFT CABIN FLOOR PROTECTOR                |
|             |             |             | 1           |             |             |             | D4130-5       | FWD CARGO FLOOR PROTECTOR                |
|             |             |             | 1           |             |             |             | D4130-7       | CENTER CARGO FLOOR<br>PROTECTOR          |
|             |             |             | 1           |             |             |             | D4130-9       | AFT CARGO FLOOR PROTECTOR                |
|             |             | 1           |             |             |             |             | D4131-041     | MANIFOLD ASSEMBLY                        |
|             |             | 1           |             |             |             |             | D4131-043     | DOUBLER ASSEMBLY                         |
|             |             | 2           |             |             |             |             | D4146-1       | FITTING                                  |
|             |             |             | 1           |             |             |             | D4153-1       | JOGGLE BRACKET                           |
|             |             |             | 1           |             |             |             | D4153-3       | JOGGLE BRACKET                           |
|             |             |             |             | 4           |             |             | D4153-5       | CLAMP PLATE                              |
|             |             |             | 2           |             |             |             | D4166-1       | PLACARD, MAX LOAD                        |
|             |             | 2           |             |             |             |             | D4182-1       | FITTING, QUICK DISCONNECT                |
|             |             | 1           |             |             |             |             | D4384-1       | PLACARD                                  |
|             |             |             |             |             | 2           |             | D4427-1       | SCUFF PLATE                              |
|             |             |             |             |             |             | 1           | D4456-1       | FWD RAINGUTTER, LH                       |
|             |             |             |             |             |             | 1           | D4456-2       | FWD RAINGUTTER, RH                       |
|             |             |             |             |             |             | 1           | D4456-3       | AFT RAINGUTTER, LH                       |
|             |             |             |             |             |             | 1           | D4456-4       | AFT RAINGUTTER, RH                       |
|             |             |             |             |             |             | 2           | D4456-5       | CENTER RAINGUTTER                        |
| 4           | 4           |             |             |             |             |             | AN6H12        | BOLT                                     |
|             |             | 4           |             |             |             |             | AN526-1032R16 | SCREW                                    |
|             |             | 2           |             |             |             |             | AN832-6J      | UNION                                    |
|             |             | 4           |             |             |             |             | AN924-6J      | NUT                                      |
|             |             |             |             |             | 10          |             | MS21075L3     | NUTPLATE                                 |
|             |             | 20          |             |             |             |             | MS21919WDG09  | CLAMP                                    |
|             |             |             |             |             | 10          |             | MS27039-1-09  | SCREW                                    |
|             |             |             |             |             | 10          |             | NAS1149C0332R | WASHER (or AN960C10L)                    |
| 6           | 6           |             |             |             |             |             | NAS1149D0663J | WASHER (or AN960JD616)                   |
|             |             | 2           |             |             |             |             | NAS1149C0932R | WASHER (or AN960C916L)                   |

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